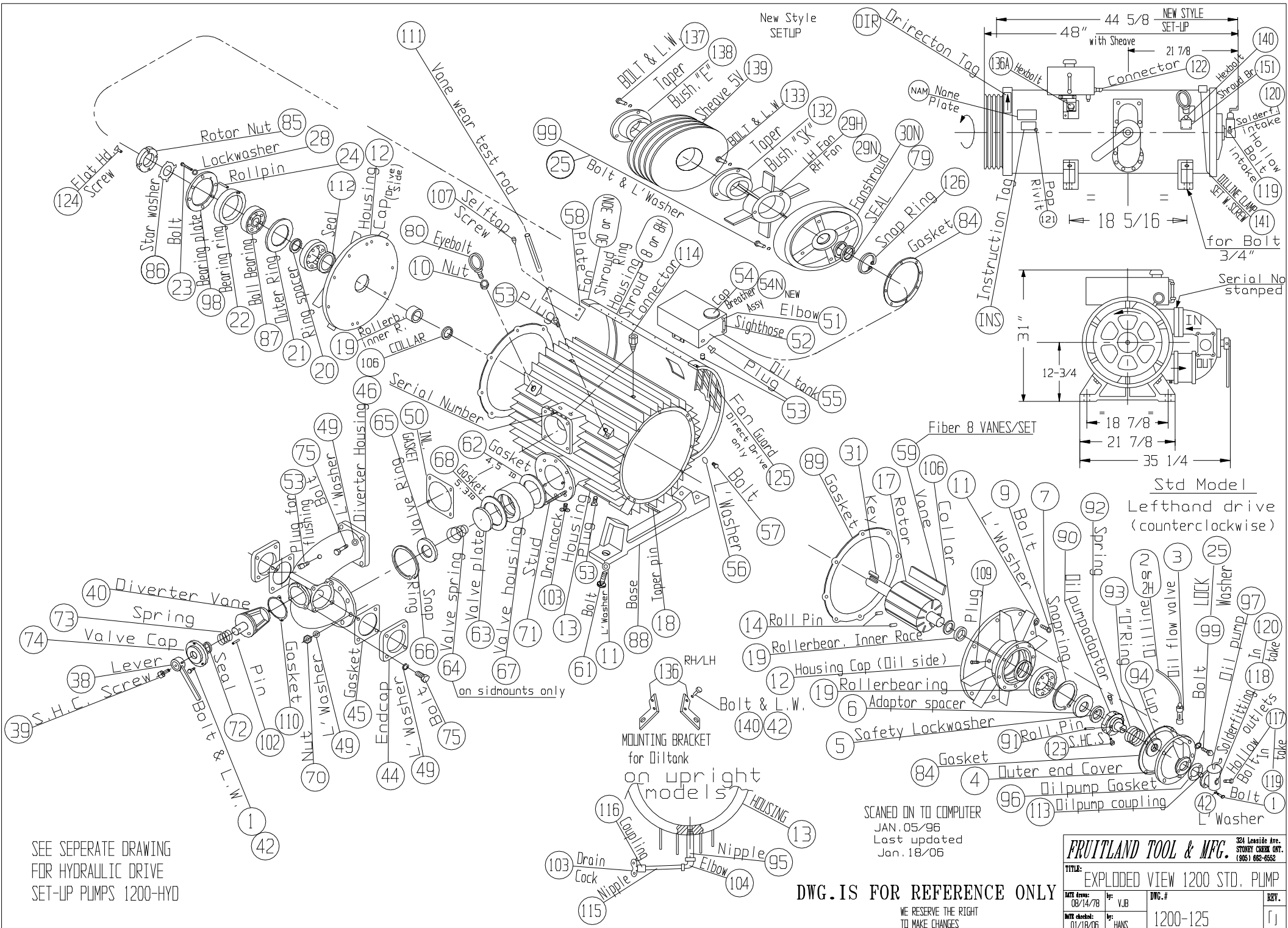
New Style SETUP
DIR Drirecton Tag
44 5/8 NEW STYLE SET-UP
48" with Sheave
21 7/8
136A Hexbolt
Connector 122
Hexbolt 151
Shroud Br. 120
NAM Name Plate
Solderfit Intake
Hollow Bolt In take 119
DRILLING CLAMP SET W. SCREW 141
Rivet 121
18 5/16
for Bolt 3/4"
Instruction Tag
INS
Serial No stamped
31"
IN
OUT
12-3/4
18 7/8
21 7/8
35 1/4
Fiber 8 VANES/SET
Std Model
Lefthand drive
(counterclockwise)
111 Vane wear test rod
BOLT & L.W. 137
Taper Bush, "E" 138
Sheave 5V 139
BOLT & L.W. 133
Taper Bush, "SK" 132
LH Fan RH Fan 29H
Fanshroud 29N
SEAL 30N
Snap Ring 79
Gasket 126
Gasket 84
99 25 Bolt & L'Washer
107 Selftap Screw
80 Eyebolt
10 Nut
53 Plug
58 Fan Plate
30 or 30N Shroud Ring
Housing 8 or 8H Shroud
114 Connector
54 Cap Breather Assy
54N NEW Elbow 51
Sighthose 52
Oil tank 55
Plug 53
Fan Guard Direct Drive only 125
Bolt L'Washer 57
L'Washer 56
Rotor Nut 85
Lockwasher 28
Rollpin 24
Flat Hd Screw 124
Star washer 86
Bolt 23
Bearing plate 98
Bearing ring 22
Ball Bearing 87
Outter Ring 21
Ring spacer 20
Seal 19
Housing Cap (Drive Side) 12
112
Rollerb. inner R. COLLAR 106
46 Serial Number
65 50 INL. GASKET
Valve Ring
62 Gasket 4.5 mm
68 Gasket 5 mm
Valve plate 63
Valve housing 71
Stud 103
Draincock 13
Housing 53
Plug
Bolt 61
L'Washer 11
Base 88
Taper pin 18
49 L'Washer
75 Bolt
53 Plug for flushing
Diverter Housing
40 Diverter Vane
73 Spring
74 Valve Cap
38 Lever
39 S.H.C. Screw
Seal 72
Pin 102
Gasket 110
Nut 70
L'Washer 49
Gasket 45
Endcap 44
L'Washer 49
Bolt 75
Snap Ring 66
Valve spring 64
on sidmounts only
Bolt & L.W. 1 42
SEE SEPERATE DRAWING FOR HYDRAULIC DRIVE SET-UP PUMPS 1200-HYD
89 Gasket
31 Key
17 Rotor
59 Vane
106 Collar
11 Plug
9 L'Washer
7 Bolt
Snapring
Oilpumpadaptor 90
92 Spring
93 "O" Ring
94 Cup
2 Req'd Oil line
3 Oil flow valve
25 LOCK Washer
99 Bolt
97 Oil pump
120 In take
118 Solderfitting
Hollow Bolt In take 119
117 Outlets
1 Bolt
42 L'Washer
14 Roll Pin
19 Rollerbear. Inner Race
12 Housing Cap (Oil side)
19 Rollerbearing
6 Adaptor spacer
5 Safety Lockwasher
91 Roll. Pin
123 S.H.C.S.
84 Gasket
4 Outer end Cover
96 Oilpump Gasket
113 Oilpump coupling
RH/LH
136 Bolt & L.W. 140 42
MOUNTING BRACKET for Diltank
on upright models
116 Coupling
HOUSING 13
Nipple 95
103 Drain Cock
Nipple 115
Elbow 104
SCANED ON TO COMPUTER JAN.05/96
Last updated Jan.18/06
DWG.IS FOR REFERENCE ONLY
WE RESERVE THE RIGHT TO MAKE CHANGES
WHEN ORDERING SPARE PARTS STATE SERIAL No & MODEL
FRUITLAND TOOL & MFG.
324 Leaside Ave. STONEY CREEK ONT. (905) 662-6552
TITLE: EXPLODED VIEW 1200 STD. PUMP
DATE drawn: 08/14/78 by: VJB
DWG.#: 1200-125
REV.: F1
DATE checked: 01/18/06 by: HANS
Sheet: 1 of 1
Scale: NONE
Customer: FRUITLAND TOOL & MFG.
Computer File#: 1200-125.PUM